|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Daily Shift Report CP/TB - Setup** | | | **A picture containing text, clipart  Description automatically generated** | | |
| **Date/Schedule** | **7/13/2023 // 19:00-07:00** | | | |  |
| **Team** | **Blue Shift** | | | |
| **Setup Technician** | ***Andrew Wright & Scott Bryan*** | | | |
| **SAFETY** | | | | | |
|  |  | | | | |
| **Concern** |  | | | | |
| **Concern** |  | | | | |
| **Concern** |  | | | | |
| **Machine Issues** | | | | | |
| ***Machine*** | ***Duration (Min)*** | ***Description of Problem*** | | ***Resolution*** | |
| TBAM1 |  | * Shaping drum 1 faulting out when bead locks go to low pressure | | * Changed low pressure setting from 3 to 2 | |
| TBAM2 |  | * Right sidewall not centered | | * Centered sidewall | |
| TBAM3 |  |  | |  | |
| TBBM3 |  |  | |  | |
| TBBM2 |  | * Tread snaking on drum | | * Increased tread centering pressure from 80 to 85 | |
| BACC1 |  |  | |  | |
| BACC2 |  | * Winder kept stopping * Rubber too thick on wire | | * Cleaned wire extruder * Replaced Die inserts | |
| BACC3 |  | * Splices too thick | | * Decreased apex length | |
| CXB1 |  |  | |  | |
| CXB2 |  |  | |  | |
| CXPC1 |  |  | |  | |
| CXSL1 |  |  | |  | |
| CXGC1 |  |  | |  | |
| **“Setup Shop Status / Topics** | | | | | |
| 5S Good/Bad |  | | | | |
| Good |  | | | | |
| **SHIFT COMMENTS** | | | | | |
| **Assisted operators with offsets/adjustments that did not require a loss code** | | | | | |